



TYPE APPROVAL CERTIFICATE

Certificate No:
TAW00002E3
Revision No:
1

This is to certify:

That the Electrode

with trade name
TNM-9

Manufacturer

Tien Tai Electrode Co. Ltd.
Tainan, Taiwan

is found to comply with

DNV rules for classification – Ships

DNV class programme DNV-CP-0069 – Type approval – Welding consumables

with this approval

Grade	- H5
Current	AC/DC(+)
Approved diameter	3.2 mm - 4.0 mm
Positions	All, except vertical downwards
Remarks	For welding of NV 1.5Ni up to NV 9Ni
	Test temp. -196°C
	Min. yield stress 430 MPa
	Also for fillet welding

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at **Hamburg** on **2022-01-03**

for **DNV**

This Certificate is valid until **2026-12-20**.

DNV local station: **Kaohsiung**

Approval Engineer: **Dietmar Liebich**

Thorsten Lohmann
Head of Section

Any significant change in design or construction may render this Certificate invalid.

LEGAL DISCLAIMER: Unless otherwise stated in the applicable contract with the holder of this document, or following from mandatory law, the liability of DNV AS, its parent companies and their subsidiaries as well as their officers, directors and employees ("DNV") arising from or in connection with the services rendered for the



Form code: WELD 1421a

Revision: 2021-03

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purpose of the issuance of this document or reliance thereon, whether in contract or in tort (including negligence), shall be limited to direct losses and under any circumstance be limited to 300,000 USD.